

# MODULAR GRADER

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GP-1000 / -1250 / -1500 / -1750



Photo shows machine enclosed with doors [option]

*The GP modular grader is a very compact machine ensuring an accurate sizing in 4 fractions of a large variety of products in one operation*

For capacity and all other specific information see the back page.

The GP [A1-B5-E91] modular grader offers the below basic features:

- Feeding section with feed roll and gate with spring.
- Pre-aspiration channel with fixed depth.
- Screen section consisting of two sieveboats with screens with fixed 6° screen inclination.
- Upper sieveboat with 3 screen layers for grading in two fractions [large size and small size].
- Two parallel transport plates from upper to lower sieveboat; one for large size product and one for small size product.
- Lower sieveboat with 6 screen layers; upper 3 screen layers for grading in two large size fractions and lower 3 screen layers for grading in two small size fractions.

- All screens with quick-change system.
- Four outlets in the bottom of the machine; each outlet with integrated manually adjustable dust aspiration with 4 spouts on top of the machine for connection to an external aspiration system [customer delivery].
- Fixed drive and motors.
- Motors with PTC sensor prepared for frequency converter.

The machine is of steel construction with sieveboat of laminated wood.

#### Options:

- *Vibrator feeder*
- *Variable drive with frequency converter*
- *Screen section enclosed with doors*
- *Screen inclination of 4°*
- *Interlock screen system*
- *Screens with tumbling plates*
- *Adaptive aspiration control system [AAC]*

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**westrup**

WESTRUP A/S  
SORØVEJ 21  
DK-4200 SLAGELSE

P: +45 58 52 25 64  
F: 58 52 52 51  
E: INFO@WESTRUP.COM

CVR NO. DK 42 51 40 12  
[WWW.WESTRUP.COM](http://WWW.WESTRUP.COM)

**MODULAR GRADER**  
**GP-1000 / -1250 / -1500 / -1750**

**TECHNICAL SPECIFICATIONS:**

Screen section E91	GP-1000	GP-1250	GP-1500	GP-1750
Screen size L=800 mm x W	1000	1250	1500	1750
Screen area m <sup>2</sup>	21.6	27	32.4	37.8
Screen segments nos.	27	27	27	27
Capacity in maize t/h	10	12	15	18
Capacity in sunflower t/h	3.5	4.3	5.1	6

*Capacity: estimate [guideline] based on fine cleaned product with approx. 25% product size distribution; if the product size distribution differs, the capacity will change.*

**DISTINGUISHING ADVANTAGES:**

- Feeding section ensuring an even spread of product over the full working width of the machine
- Highly efficient dust aspiration system for each outlet with individually adjustable false air valve ensuring a uniform aspiration of each fraction
- Easily accessible screens with superior cleaning system
- Sieveboats suspended with fibreglass springs giving a smooth and safe operation due to the centrally located eccentric shaft
- Easy clean-down when changing from one product to another
- In right or left-hand construction to suit individual plant layouts
- Low maintenance costs

